

This is a quick reference specification sheet, full details can be found in the Gas 320 / 620 ACE installation/service guide via [remeha.co.uk/documents](http://remeha.co.uk/documents).

# Gas 320<sup>+</sup> 430

TECHNICAL  
SPECIFICATION  
SHEET

October 2020

## OVERVIEW

MODEL : Gas 320 - 355	CE:0063CU3937
Rated Output kW (80/60°C)	78.6 - 394.8
Rated Output kW (50/30°C)	424.5
Weight (dry) kgs	435
Overall Dim WxHxD mm	707 x 1550 x 1862
No of sections:	7
SBEM - Efficiency GCV	96.09
Efficiency Full Load 100%: NCV	98.2
Efficiency Part Load 30%: NCV	108.8
Stand-by Heat Loss W* :	493

## BURNER TYPE PRE MIX

Std Fuel Available	Natural Gas
Fuel Consumption M <sup>3</sup> /h	42.5 NG max
Flame Protection	Ionisation
Ignition	Electronic
Noise level dB(A) at 1 metre	64.8
Optional Fuel	Not Available
LGP adjustment	Not Available
Gas Connection size BSP	2" (M)
Min/Max Gas pressure mbar	17 - 25
Min/Max Gas pressure mbar	Not Available
NOx annual emissions EN15502****	44 mg/kWh
NOx annual emissions BREEAM*****	16 mg/kWh

## FLUE/AIR INLET

Flue diameter mm I/D	250
Air inlet diameter mm I/D	250
Mass flue gas flow rate kg/hr	138 - 677
Flue gas temperature °C	30-64
Maximum counter pressure PA	130

## CONTROLS/OPTIONS

Standard Controls:  
SCB-01 provides two volt free contacts for status notification, 0-10v connection for PWM system pump.  
SCB-02 provides functionality for a DHW and central heating zone.  
Gateway GTW-22 provides functionality to connect a boiler to an app via bluetooth.

## ERP DATA - ECO DESIGN

Useful Efficiency - Full Load (GCV)%	88.5
Useful Efficiency - Part Load (GCV)%	98.0
Sound Power Levels Lwa Indoors dB	81

## HYDRAULICS

Water contents ltrs	71
Resistance @ 11°C mbar	397 (39.7Kpa)
Resistance @ 20°C mbar	120 (12Kpa)
Nom Flow Rate @ 11° C l/s	8.5
Nom Flow Rate @ 20° C l/s	4.7
Condensate Connection	32mm
Flow Connection DN80	DN80
Return Connection DN80**	DN80**
Std Operating Temp °C	20-90***
Max Operating Temp °C	90
High Limit Set Point °C	110
Max operating pressure bar	7
Min operating pressure bar	1
Sealed System Only.	

## ELECTRICAL

Power Supply	230v - 1ph - 50hz
Power Consumption W	10 - 450
Fuse Rating amps ( Main)	10 AT
Fuse Rating CB-01	6.3 AT
Fuse Rating CU-GH	1.6 AT
Controls Voltage	24 (max 4va)
Insulation Class IP	X1

(1) In accordance with the Non Domestic Building Services Compliance Guide 2013 Edition-For use in England  
\* With optional Insulation Kit.  
\*\* Important The return flange connection is DN80 however, the inner bore of the return flange is DN65. If fitting a butterfly valve or similar please ensure a spool piece is first fitted to avoid the valve fouling the inner bore of the DN65 bore of the return flange.  
\*\*\* Important When operating above the 25K dT (Parameters GP021) the boiler will restrict the maximum operating temperature to 80 deg C.  
\*\*\*\* NOx emissions with standard factory settings G20 EN15502  
\*\*\*\*\* NOx emissions set to BREEAM settings at commissioning G20 EN15502.